

## PA12 Precimid1171 FR BLK

## Features

- Material passes UL94 V0
- Best surface & accuracy finish of available fire retardant materials
- Accurate size

## Specification

## Application

- Aerospace applications requiring excellent mechanical strength
- Wire insulation
- Parts around the vehicle engine

Specification		
Mechanical properties	Test method	Metric
Part Color	Visual	Ash Black
Density	DIN 53466	0.24 g/cm³
Elongation at break	ASTM D638	9.80 %
Flexural Strength	ASTM D790	52.9 MPa
Flexural Modulus	ASTM D790	1,462 MPa
Heat Deflection Temperature 0.45Mpa	ASTM D648	187.9℃
Heat Dedflection Temperature 1.82Mpa	ASTM D648	150℃
Tensile Strength	ASTM D638	38.4 MPa
Tensile Modulus	ASTM D638	2,077 MPa
IZOD Impact Strength with notch	ASTM D256	29.5 J/M
IZOD Impact Strength without notch	ASTM D256	221 J/M

Note: 1. The above parameters based on specified test method and heating energy might not be achieved with different conditions.

2. 15% deviation of test result might happen on different testing platform.

3. The above data are subject to update without prior notice.



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SLS Production System Polymer Powder SLS Part Manufacturing