

## **P550DL Laser Sintering Production System**



**Specification** 

Name P550DL

Build chamber size XxYx Z (mm) 550x550x600

Effective space size X x Y x Z (mm) 540x540x590

 $CO_2$  laser power (w) 100 + 100

Focusing 3-axis, dynamic focusing

Building speed (mm/h) 15-25

Layer thickness (mm)  $0.06 \sim 0.2$  Adjustable, Recommended Values 0.12

Diameter of laser beam (mm) 0.35

Maximum scanning speed (mm/s) 22,000

Dimension of main machine x D x H (m) 1.85x1.40 x2.0

Control unit Integrated Control Unit

Weight of main machine (kg) 1550

Maximum operating temperature (°C) 210/155

Active cooling yes

Thermal management for control cabinet Room temperature air cooling

Lifting trolley Manual

Options for color of SLS parts White, black or other colors

Data format STL

Electrical protection PL-d Single-channel security control

Powder feeding type Powder discharged upside, powder fed both sides

Powder recoater Single blade

Nitrogen generator Integration

Power 380V, 3P/N/PE, 32A, 50HZ, 8KW

## Introduction

P550DL is equiped with two independent high powder lasers, and is suitable for the manufacture of most of the products such as aviation, and household appliances, and plastic functional parts at present, giving consideration to its building chamber size and high-efficiency Additive Manufacturing System with extremely high overall performance.

## **Applied to**

· Automobiles

• Household appliances

· Medical devices

Aviation

Education

## Contact

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